



operation	insert style application	insert geometry	profile	feed rate – inches												
				.0015	.0025	.004	.006	.010	.016	.025	.040	.060	.100	.200		
				depth of cut – inches												
				.004	.006	.010	.016	.025	.040	.060	.100	.160	.250	.500		
Top Notch Profiling	finishing	DPGR precision ground			.004 - .012 (0,1 - 0,3)											
					.010 - .070 (0,3 - 1,8)											
	finishing	NPGR precision ground			.004 - .012 (0,1 - 0,3)											
					.010 - .070 (0,3 - 1,8)											
	finishing	VBMR			.004 - .014 (0,1 - 0,4)											
					.010 - .080 (0,3 - 2,0)											
	finishing	VPGR precision ground			.004 - .014 (0,1 - 0,4)											
					.010 - .080 (0,3 - 2,0)											
finishing	NP			.006 - .016 (0,2 - 0,4)												
				.030 - .110 (0,8 - 2,8)												
medium machining	NP-F			.008 - .018 (0,2 - 0,5)												
				.040 - .120 (1,0 - 3,0)												
medium machining	NP-N			.010 - .022 (0,3 - 0,6)												
				.045 - .140 (1,1 - 3,6)												
roughing	NP-33 NP-R			.012 - .026 (0,3 - 0,7)												
				.060 - .200 (1,5 - 5,1)												
				feed rate – (mm)												
				0,04	0,063	0,10	0,16	0,25	0,4	0,63	1,0	1,6	2,5	5,0		
				depth of cut – (mm)												
				0,1	0,16	0,25	0,4	0,63	1,0	1,6	2,5	4,0	6,3	10,0		

TOP NOTCH PROFILING
 K-LOCK
 KENDEX MINI
 APPLICATION-SPECIFIC TOOLS