



HARVI™ Solid Carbide End Mills



- Unequal flute spacing delivers smooth, chatter-free machining!
- Yields superior surface finishes, even at high speeds!
- Rougher and finisher in one tool!
- Easy to regrind!
- Maximize performance in steel, stainless steel, cast iron, and high-temp alloys!

PROVEN SUCCESS

CHALLENGE:

Material: 15-5 PH (38-40 HRC)

Operation: Slotting

Diameter: .375" (10 mm)

Chip Load: .0013"/tooth (0,03 mm/tooth)

Axial Depth of Cut: .500" (12,7 mm)

RESULT:

Old tool life: 8 parts per end mill;

New tool life: 30 parts per end mill!

Old tool cost-per-part: \$7.25;

New tool cost-per-part: \$0.92!

Kennametal will significantly improve your milling productivity!

Let us prove it.

www.kennametal.com

THINK **MILLING,**
THINK **KENNAMETAL.**